



DESCRIPTION	high quality clear lacquer based on urethane-alkyd resins for hardwood softwood and composite timbers
PRINCIPAL CHARACTERISTICS	<ul style="list-style-type: none"> - for interior and exterior use - very good weather resistance - very good abrasion and scratch resistance - good flow properties - quick drying - easy to clean, repair and maintain - easy to apply
COLOUR AND GLOSS	clear - semi gloss
BASIC DATA AT 20 °C	
Mass density	approx. 0.92g/cm ³
Solids content	approx. 42% ±2%by volume
Recommended dry film thickness	30 µm
Theoretical spreading rate	approx. 14 m ² /ltr (52 m ² /usg) for 30 µm depending on the nature and condition of the substrate and the application method employed
Touch dry after	approx. 2 hour
Overcoating interval	min. 8 hours max. no limitation
Shelf life (cool,dry place)	24 months
Flashpoint	27 °C
Available pack size	1 ltr, 1 usg, 18 ltr
RECOMMENDED SUBSTRATE CONDITIONS	<ul style="list-style-type: none"> - wood must be dry and free from any contamination - moisture content must not be higher than 17%

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SYSTEM SPECIFICATION	<ul style="list-style-type: none">- can be used in a three coat system and can also be applied on top of 0821 Rustikal Wood Stain (see data sheet for 0821)- first coat must be diluted with 15% thinner 21-06 and the following coats by a maximum of 10% thinner 21-06
METHOD OF APPLICATION	
<u>AIR SPRAY</u>	seek advice from Sigma Decorative Technical Support
<u>BRUSH</u>	
Recommended thinner	see system specification
<u>CLEANING SOLVENT</u>	21-06 (flashpoint 26 °C)
SAFETY PRECAUTIONS	  see safety sheet 1570 for information on LEL and TLV values
REFERENCES	explanation to product data sheets on information sheet 1551