SIGMAPUTZ 2 MM



DESCRIPTION	high quality spray or trowel applied textured finish based on a copolymer dispersion filled with ground natural stone
PRINCIPAL CHARACTERISTICS	 designed for exterior use, can be used internal unsaponifiable good colour retention properties water vapour permeable good weather resistance good adhesion properties almost odourless easy to apply
COLOUR AND GLOSS	see Sigma Textured Paints Sample Card and Sigma Standard Colour Selection - flat
BASIC DATA AT 20 °C	
Mass density	approx. 1.8g/cm ³
Solids content	approx. 78% by weight depending on colours
Theoretical spreading rate	approx. $1.0 - 2.0 \text{ kg/m}^2$ for spray application approx. $3.0 - 5.0 \text{ kg/m}^2$ for trowel application depending on the nature and condition of the substrate and the application method employed
Touch dry after	approx. 3 hours depending on the thickness
Overcoating interval	min. 24 hours max. no limitation
Shelf life (cool,dry place)	12 months
Flashpoint	above 65 °C
Available pack size	25 kg
RECOMMENDED SUBSTRATE CONDITIONS	primed substrates - dry and clean primed concrete, cement render and plaster - dirt, dust and other contamination must be removed

Please turn





The information in this data sheet is to the best of our knowledge correct at the date of printing. The company reserves the right to modify data without notice. Any change in data will normally be followed by issue of a new data sheet. The user should check the date of printing and if more than 12 months have elapsed, then the data should only be used after checking with our nearest stablish that they are still valid. Since conditions of application and service may be beyond our control, no liability can be accepted based on this data.



SIGMAPUTZ 2 MM

RECOMMENDED SUBSTRATE CONDITIONS	 previously painted substrates free from defective or poorly adhering paint films wash intact or remaining paint films with a 3% ammonia solution not recommended over glossy or solvent borne paint types.
SYSTEM SPECIFICATION	
Recommended primers	- 0852 Sigma Acrylic Primer Sealer - 0804 Sigmafix Primer
Recommended fillers	- 0896 Sigma Concrete Filler (external) - 0803 Sigma PVA Wallfiller (internal)
Recommended finish spray	- 0842 Sigmacryl Flat applied over primer/filler prior to the final application of the texture
Recommended finish trowel	- full homogeneous coat applied over primer
METHOD OF APPLICATION	
<u>SPRAY EQUIPMENT</u> Recommended thinner Volume of thinner	hopper gun or worm pump, e.g. Putzmeister P4 or S3 sweet water max. 5%
<u>Trowel</u> Recommended thinner Volume of thinner	Stainless Steel Trowel sweet water 0 - 5%max
CLEANING SOLVENT	sweet water
SAFETY PRECAUTIONS	• see safety sheet 1570 for information on LEL and TLV values
ENVIRONMENTAL	complies with environmental specifications $VOC < 50g/l$
REFERENCES	explanation to product data sheets on information sheet 1551





