

DESCRIPTION	high quality spray or trowel applied textured finish based on a copolymer dispersion filled with ground natural stone
PRINCIPAL CHARACTERISTICS	<ul style="list-style-type: none"> - designed for exterior use, can be used internal - unsaponifiable - good colour retention properties - water vapour permeable - good weather resistance - good adhesion properties - almost odourless - easy to apply
COLOUR AND GLOSS	see Sigma Textured Paints Sample Card and Sigma Standard Colour Selection - flat
BASIC DATA AT 20 °C	
Mass density	approx. 1.8g/cm ³
Solids content	approx. 78% by weight depending on colours
Theoretical spreading rate	approx. 1.0 – 2.0 kg/m ² for spray application approx. 3.0 – 5.0 kg/m ² for trowel application depending on the nature and condition of the substrate and the application method employed
Touch dry after	approx. 3 hours depending on the thickness
Overcoating interval	min. 24 hours max. no limitation
Shelf life (cool,dry place)	12 months
Flashpoint	above 65 °C
Available pack size	25 kg
RECOMMENDED SUBSTRATE CONDITIONS	primed substrates - dry and clean primed concrete, cement render and plaster - dirt, dust and other contamination must be removed

Please turn

**RECOMMENDED
SUBSTRATE CONDITIONS****previously painted substrates**

- free from defective or poorly adhering paint films
- wash intact or remaining paint films with a 3% ammonia solution
- not recommended over glossy or solvent borne paint types.

SYSTEM SPECIFICATION**Recommended primers**

- 0852 Sigma Acrylic Primer Sealer
- 0804 Sigmaxfix Primer

Recommended fillers

- 0896 Sigma Concrete Filler (external)
- 0803 Sigma PVA Wallfiller (internal)

Recommended finish spray

- 0842 Sigmacryst Flat applied over primer/filler prior to the final application of the texture

Recommended finish trowel

- full homogeneous coat applied over primer

**METHOD OF
APPLICATION****SPRAY EQUIPMENT****Recommended thinner****Volume of thinner**

hopper gun or worm pump, e.g. Putzmeister P4 or S3

sweet water

max. 5%

Trowel**Recommended thinner****Volume of thinner**

Stainless Steel Trowel

sweet water

0 - 5% max

CLEANING SOLVENT

sweet water

**SAFETY
PRECAUTIONS**

see safety sheet 1570 for information on
LEL and TLV values

ENVIRONMENTAL

complies with environmental specifications
VOC < 50g/l

REFERENCES

explanation to product data sheets on information sheet 1551