

DESCRIPTION	high quality ready mixed lime free multi effect intermediate texture based on copolymer resins for a wide range of cementitious substrates
PRINCIPAL CHARACTERISTICS	<ul style="list-style-type: none"> - for interior and exterior use - unsaponifiable - hides substrate imperfections - good adhesion properties - good flexibility - easy to apply - quick drying - almost odourless - can be applied by brush, roller or trowel depending on desired effect - conforms to environmental specifications
COLOUR AND GLOSS	off-white – flat
BASIC DATA AT 20 °C	
Mass density	approx. 1.85 g/cm ³
Solids content	approx. 77% by weight
Recommended dry film thickness	approx. 1mm per layer (the film thickness will vary depending on the design of the required finish and is outwith control of Sigma Paints)
Theoretical spreading rate	approx. 2.5 kg/m ² for 1 mm thickness (when used as scrape layer) depending on the nature and condition of the substrate and the application method employed
Overcoating interval	min. 12 hours max. no limitation
Shelf life (cool ,dry place)	12 months
Flashpoint	above 65 °C
Available pack size	25 kg
RECOMMENDED SUBSTRATE CONDITIONS	<p>primed substrates</p> <ul style="list-style-type: none"> - dry and clean primed concrete, cement render and plaster - dirt, dust and other contamination must be removed

Please turn

RECOMMENDED SUBSTRATE CONDITIONS

previously painted substrates

- free from defective or poorly adhering paint films
- wash intact or remaining paint films with a 3% ammonia solution
- not recommended over glossy or solvent borne paint types.

SYSTEM SPECIFICATION

Recommended primers

- 0852 Sigma Acrylic Primer Sealer
- 0804 Sigmafix Primer

Recommended fillers

- 0803 Sigma PVA Wallfiller
- 0896 Sigma Concrete Filler

Recommended finish Decorative effects

- 0842 Sigmacryl Flat, 0844 Sigmacryl S/G or 0839 Sigmacryl Silk
- from the Sigmulto range of decorative products

METHOD OF APPLICATION

TOOLS

Recommended thinner

stainless steel filling knife, trowel, brush or roller
not to be thinned

SAFETY PRECAUTIONS



see safety sheet 1570 for information on
LEL and TLV values

ENVIRONMENTAL



complies with Environmental specifications
VOC < 50g/l

REFERENCES

explanation to product data sheets on information sheet 1551