

<b>DESCRIPTION</b>	two component structured finish based on an epoxy resin. Developed as a strong , durable and abrasion resistant fine spatter texture
<b>PRINCIPAL CHARACTERISTICS</b>	<ul style="list-style-type: none"> <li>- for interior and exterior use</li> <li>- unsaponifiable and alkaline resistant</li> <li>- excellent resistance to atmospheric exposure</li> <li>- resistant to water and to splash and spillage of mild chemicals and solvents</li> <li>- low profile fine spatter coat</li> <li>- tough and abrasion resistant</li> <li>- easy to clean</li> </ul>
<b>COLOUR AND GLOSS</b>	white – flat
<b>BASIC DATA AT 20 °C</b>	
<b>Mass density</b>	approx. 1.54g/cm <sup>3</sup>
<b>Solids content</b>	approx. 79% by weight
<b>Recommended dry film thickness</b>	as required to obtain the necessary structure
<b>Theoretical spreading rate</b>	approx. 2.0 – 3.5 m <sup>2</sup> /ltr depending on the nature and condition of the substrate and the application method employed
<b>Touch dry after</b>	approx. 2 hours
<b>Overcoating interval</b>	min. 16 hours max. 10 days
<b>Shelf life (cool, dry place)</b>	12 months
<b>Available pack size</b>	5 ltr and 20 ltr set

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## RECOMMENDED SUBSTRATE CONDITIONS

- all substrates must be primed with 7406 Sigmacover 211
- concrete, dry and properly cleaned with moisture content below 4%
- steel, blast cleaned to ISO Sa 2½
- galvanised steel, free from grease, salts and other contamination, preferably blast cleaned to (Rz) 30 µm
- texture should be applied within specified overcoating time of primer
- the minimum allowable substrate temperature is 5° C.
- the maximum allowable R.H. during application and curing is 85° C

## SYSTEM SPECIFICATION

- epoxy based, high quality, high strength textured coating to be applied on well prepared cement based building materials.
- substrate must be primed with 7406 Sigmacover 211
- to be overcoated with polyurethane to ensure non-chalking, maximum performance, durability and lifetime

## INSTRUCTIONS FOR USE

- mixing ratio: by volume; base to hardener 95 : 5
- the temperature of the mixed base and hardener should be above 15°C, otherwise extra solvent may be required to obtain the right application viscosity

**Potlife at 20°C**

4 hours

## METHOD OF APPLICATION

### AIR SPRAY

**Recommended thinner  
Volume of thinner**

use hoppergun or worm pump, e.g. Putzmeister P4 or S3  
none

### CLEANING SOLVENT

90-53 (flashpoint 26 °C)

## SAFETY PRECAUTIONS



see safety sheet 1570 for information on  
LEL and TLV values

## REFERENCES

explanation to product data sheets on information sheet 1551