

<b>DESCRIPTION</b>	high quality textured finish based on a copolymer resin, reinforced with selected mineral quartz
<b>PRINCIPAL CHARACTERISTICS</b>	<ul style="list-style-type: none"><li>- for exterior and interior use</li><li>- unsaponifiable</li><li>- good color retention properties</li><li>- moisture vapour permeable</li><li>- good weather resistance</li><li>- good adhesive properties</li><li>- can be used to create a variety of texture patterns</li><li>- almost odourless</li><li>- easy to apply</li><li>- conforms to environmental specifications</li></ul>
<b>COLOUR AND GLOSS</b>	off white (other shades upon request) - flat
<b>BASIC DATA AT 20 °C</b>	
<b>Mass density</b>	approx. 1.8g/cm <sup>3</sup>
<b>Solids content</b>	approx. 75% by weight depending on colors
<b>Theoretical spreading rate</b>	approx. 0.8 to 1.5 kg/ m <sup>2</sup> depending on the nature and condition of the substrate and the application method employed
<b>Touch dry after</b>	approx 2 hours depending on the thickness
<b>Overcoating interval</b>	min. 24 hours max. no limitation
<b>Shelf life (cool, dry place)</b>	12 months
<b>Flashpoint</b>	above 65 °C
<b>Available pack size</b>	25 kg
<b>RECOMMENDED SUBSTRATE CONDITIONS</b>	<b>new primed substrates</b> <ul style="list-style-type: none"><li>- dry and clean primed concrete, cement render and plaster</li><li>- dirt, dust and other contamination must be removed</li></ul>

please turn

## RECOMMENDED SUBSTRATE CONDITIONS

### previously painted substrates

- free from defective or poorly adhering paint films
- wash intact or remaining paint films with a 3% ammonia solution
- not recommended over glossy or solvent borne paint types.

## SYSTEM SPECIFICATION

### Recommended primers

- 0852 Sigma Acrylic Primer Sealer
- 0804 Sigmaxfix Primer

### Recommended filler

- 0896 Sigma Concrete Filler

### Finish

- ensure a closed film is applied

## METHOD OF APPLICATION

### SPRAY EQUIPMENT

hopper gun or worm pump

texture roller

### Recommended thinner

sweet water

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### Volume of thinner

max. 5%

max. 5%

### CLEANING SOLVENT

sweet water

## SAFETY PRECAUTIONS



see safety sheet 1570 for information on LEL and TLV values

## ENVIRONMENTAL



complies with environmental specifications  
VOC < 50g/l

## REFERENCES

explanation to product data sheets on information sheet 1551