

DESCRIPTION	trowel applied textured finish based on a copolymer dispersion filled with ground natural stone
PRINCIPAL CHARACTERISTICS	<ul style="list-style-type: none"> - designed for exterior use, can be used internal - unaponifiable - good colour retention properties - moisture vapour permeable - good weather resistance - good adhesion properties - almost odourless - easy to apply
COLOUR AND GLOSS	off-white - flat
BASIC DATA AT 20 °C	
Mass density	approx. 1.8 – 1.9 g/cm ³
Solids content	approx. 83% by weight depending on colours
Practical spreading rate	2.8 – 3.0 kg/m ² by Trowel depending on the nature and condition of the substrate and the application method employed
Touch dry after	approx. 3 hours depending on the thickness
Overcoating interval	min. 24 hours max. no limitation
Shelf life (cool,dry place)	18 months
Flashpoint	above 65 °C
Available pack size	25 kg
RECOMMENDED SUBSTRATE CONDITIONS	<p>new substrates</p> <ul style="list-style-type: none"> - concrete fully dry (12% M/C), free from laitance and contamination - cement renders and plaster, fully dry free from dust and surface contamination. - alkaline substrates must be washed with sweet water until neutral

Please turn

**RECOMMENDED
SUBSTRATE CONDITIONS****previously painted substrates**

- free from defective or poorly adhering paint films
- wash intact or remaining paint films with a 3% ammonia solution
- not recommended over glossy or solvent borne paint types.

SYSTEM SPECIFICATION**Recommended primer**

- 0852 Sigma Acrylic Primer Sealer
- 0804 Sigmaxfix Primer

Recommended filler

- 0896 Sigma Concrete Filler "if required"

Recommended finish

- to obtain best hiding apply over the primer one coat of 0842 Sigmacrlyl Flat or diluted 0831 Sigmaputz Extra Fine in the same color as the finish

**METHOD OF
APPLICATION****TROWEL**

stainless steel trowel

Recommended thinner

sweet water

Volume of thinner

max. 5%

CLEANING SOLVENT

sweet water

**SAFETY
PRECAUTIONS**

see safety sheet 1570 for information on
LEL and TLV values

ENVIRONMENTAL

complies with environmental specifications
VOC < 50g/l

REFERENCES

explanation to product data sheets on information sheet 1551