

### DESCRIPTION

high quality, ready mixed trowel applied decorative texture, based on acrylic copolymer resins for application to concrete and a wide range of other cement/plaster type substrates

### PRINCIPAL CHARACTERISTICS

- for exterior use
- anti carbonation properties
- unsaponifiable
- good colour retention properties
- moisture vapour permeable
- very good weather resistance
- very good adhesion properties
- almost odourless
- conforms to Environmental Specifications

### COLOUR AND GLOSS

Sigma Standard Colour Selection - flat

### BASIC DATA AT 20 °C

Mass density	approx. 1.85 g/cm <sup>3</sup>
Solids content	approx. 77% by weight
Recommended dry film	600 µm – 1 mm
Theoretical spreading rate	approx. 1.0 – 1.3 kg/m <sup>2</sup> depending on the nature and condition of the substrate and the weight of application
Touch dry after	approx. 2 hours depending on the thickness
Overcoating interval	min. 12 hours max. no limitation
Shelf life (cool, dry place)	12 months
Flashpoint	above 65 °C
Available pack size	25 kg

### RECOMMENDED SUBSTRATE CONDITIONS

- primed substrates**
- dry and clean primed concrete, cement render and plaster
  - dirt, dust and other contamination must be removed

Please turn

## RECOMMENDED SUBSTRATE CONDITIONS

### previously painted substrates

- free from defective or poorly adhering paint films
- wash intact or remaining paint films with a 3% ammonia solution
- not recommended over glossy or solvent borne paint types.

## SYSTEM SPECIFICATION

- Recommended primers** - 0907 Sigma Guardian Primer  
- 0804 Sigmaxfix Primer
- Recommended filler** - 0908 Sigma Guardian Filler
- Recommended finish** - 0939 Sigma Guardian Glaze

## METHOD OF APPLICATION

### TOOLS

**Recommended thinner**  
**Volume of thinner**

stainless steel trowel  
sweet water  
max. 5%

## SAFETY PRECAUTIONS



see safety sheet 1570 for information on  
LEL and TLV values

## ENVIRONMENTAL



complies with environmental specifications  
VOC < 50g/l

## REFERENCES

explanation to product data sheets on information sheet 1551